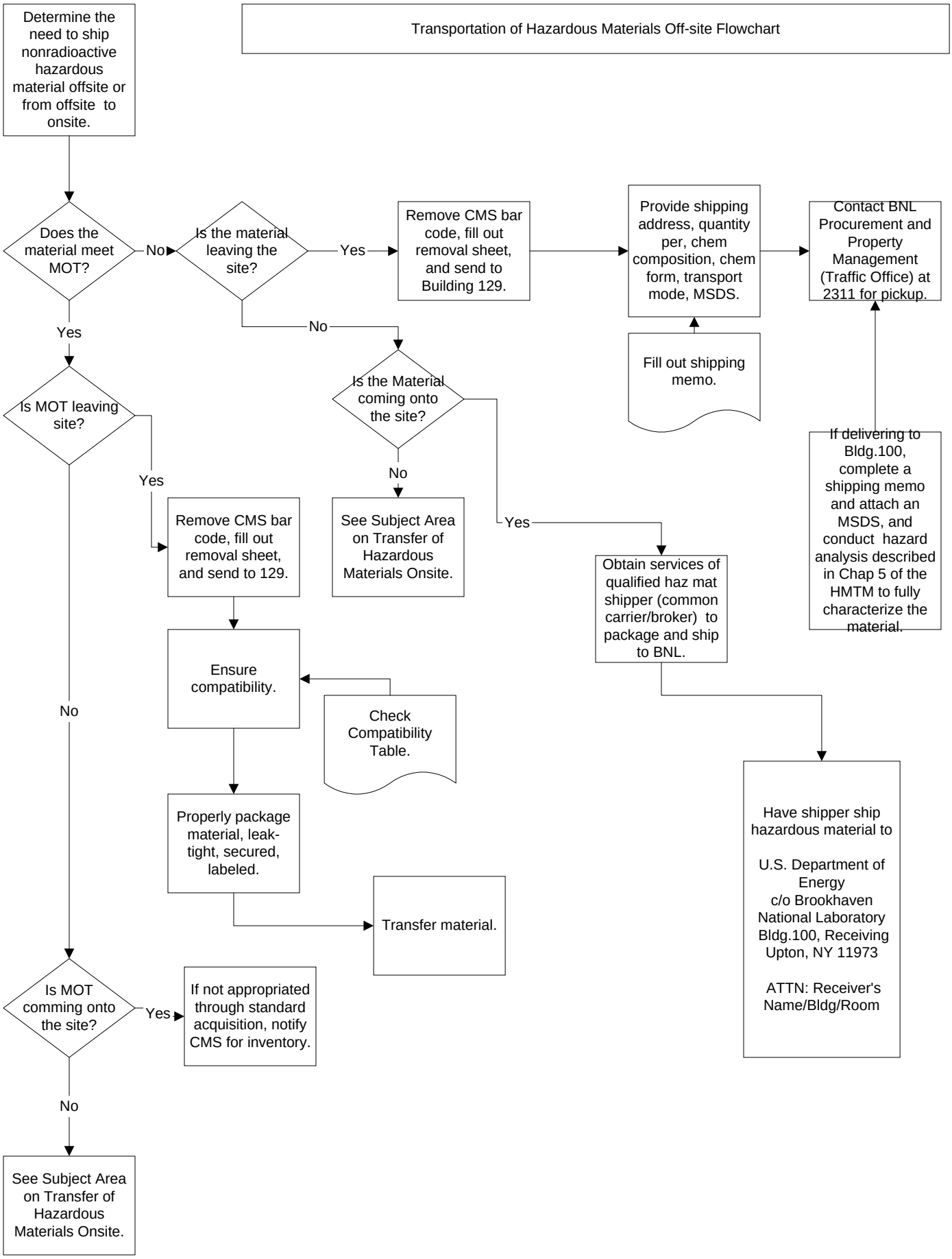Transportation of Hazardous Materials Off-site Flowchart